



1		SBK	Single Block On/Off / 單節執行
2		M01	Optional Stop On/Off / 選擇停止
3		BDT	Block Delete On/Off / 單節刪除
4		ZLK	Z Lock On/Off / Z軸鎖定
5		DRN	Dry Run On/Off / 程式預演
6		AFL	M. S. T Lock. Ignore M-Code, S-Code & T-Code / 忽略 M碼、S碼、T代碼
7		MLK	Machine Lock On/Off / 機械鎖定
8		PRS	Program Restart / 程式再啟動
9		SP CW	Manually Spindle On ClockWise (M03) / 手動主軸正轉
10		SP STOP	Manually Spindle STOP (M05) / 手動主軸停止
11		SP CCW	Manually Spindle On Counter ClockWise (M04) / 手動主軸反轉
12		ORCM	Manually Spindle Orient (M19) / 手動主軸定位

TYPE			FANUC		TITLE	Operations Panel Description				
CONTROLLER		PROOFREADER	DESIGNER	面版內容說明		DRAWING NO.		DATE	PAGE	
FANUC 0i-F		Archer	Liao			JYOP-0iF-A9		2018.12.21	G01	