

| <div style="text-align: center;">  </div> | | | |
|--|---|---------|--|
| 13 |  | +X Axis | +X Axis And Directional Jog Keys / +X軸向移動 |
| 14 |  | -X Axis | -X Axis And Directional Jog Keys / -X軸向移動 |
| 15 |  | +Y Axis | +Y Axis And Directional Jog Keys / +Y軸向移動 |
| 16 |  | -Y Axis | -Y Axis And Directional Jog Keys / -Y軸向移動 |
| 17 |  | +Z Axis | +Z Axis And Directional Jog Keys / +Z軸向移動 |
| 18 |  | -Z Axis | -Z Axis And Directional Jog Keys / -Z軸向移動 |
| 19 |  | +4 Axis | +4 Axis And Directional Jog Keys / +4軸向移動 |
| 20 |  | -4 Axis | -4 Axis And Directional Jog Keys / -4軸向移動 |
| 21 |  | AUTO | ZRN mode, ALL Axes back to the origin position. / 原點模式下，各軸向自動回原點 |
| 22 |  | O.T | Extensions with the button / 備用按鈕 |
| 23 |  | F6 | Extensions with the button / 備用按鈕 |
| 24 |  | F7 | Extensions with the button / 備用按鈕 |

| | | | | | | |
|------------|-------------|----------|------------------------------------|-------------|------------|------|
| TYPE FANUC | | | TITLE Operations Panel Description | | | |
| CONTROLLER | PROOFREADER | DESIGNER | | DRAWING NO. | DATE | PAGE |
| FANUC 0i-F | Archer | Liao | | JYOP-0iF-A9 | 2018.12.21 | G02 |